

Bramcote Hills Primary School 'Make the future better for all'

Curriculum Depth Map - D&T



<u>Intent:</u>

At BHPS we provide children with a challenging and engaging D&T curriculum which is designed to prepare children for the developing world. The subject encourages children to become creative problem-solvers, both as individuals and as part of a team. Through the study of design and technology children combine practical skills with an understanding of aesthetic, social and environmental issues, in order to design and make a product. Evaluation is an integral part of the design process and allows children to adapt and improve their product, this is a key skill which they need throughout their life. Design and Technology helps all children to become discriminating and informed consumers and potential innovators.

Implementation:

Our design and technology curriculum is built around essential knowledge, understanding and key skills. These are broken into year group expectations and show clear continuity and progression. Our teaching of design and technology follows the design, make and evaluate cycle. The design process should be relevant in context, to give meaning to learning. While making, children should be given choice and a range of tools to choose freely from. When evaluating, children should be able to evaluate their own products against a design criteria. Each of these steps should be rooted in technical knowledge and vocabulary. We motivate and enthuse pupils by creating deep links with other curriculum areas including maths, science, history, art and SMSC. This ensures that their curiosity and fascination are maintained and that D&T is delivered in an exciting and engaging way.

Our D&T curriculum is designed to allow children time to think, discuss, practise, explore and embed. This allows time for teaching, practice and repetition - both in a year group and across both key stages. Curriculum coverage is mapped out carefully from EYFS to Year 6 which allows some key concepts to be developed at a deeper level of learning, understanding and mastery. Fundamental *knowledge* and **skills** are covered at key points throughout the primary phase and repeated to allow pupils to build on what has been taught before. Where year groups are covering an area in more depth, this will be highlighted in green on the Curriculum Depth Map below. Lessons will be planned and a knowledge organiser provided for pupils, which outlines the area to be taught, where the new knowledge and skills fit in with their prior learning, any sticky knowledge they need to understand and key vocabulary they need to learn.

Impact:

Impact is evidenced through:

- Pupils will have clear enjoyment and confidence in design and technology that they will then apply to other areas of the curriculum
- Pupils will ultimately know more, remember more and understand more about Design Technology
- Demonstrating *knowledge* when using tools or **skills** in other areas of the curriculum and in enrichment opportunities both in and out of school
- The use and outcomes of the varied activities
- Low-stakes tests/quizzes
- As designers pupils will develop skills and attributes they can use beyond school and into adulthood.

<u>Key Stage One</u>

Year 1	Year 2
Plan Bee - Homes	Plan Bee- Christmas decorations
Plan Bee - Moving pictures	Bread (Warburtons)
Plan Bee - Eat More Fruit & Veg	Plan Bee - Making Fire Engines
	Plan Bee - Pizza Party
	Plan Bee - Stable Structures
Desi	gning
Design – purposeful, functional, appealing products for	Design - purposeful, functional, appealing products for
themselves and other users based on design criteria	themselves and other users based on design criteria
Design – generate, develop, model and communicate	Design – generate, develop, model and communicate
their ideas through talking, drawing, templates,	their ideas through talking, drawing, templates, mock-
mock-ups and, where appropriate, information and	ups and, where appropriate, information and
communication technology	communication technology
Think of an idea and plan what to do next	Think of an idea and plan what to do next
Explain to someone else how they want to make their	Use own ideas to design something and describe how
product and make a simple plan before making	their own idea works
Design a product which moves	Design a product which moves
	Explain why they have chosen specific textiles
	king
Select from and use a range of tools and equipment to	Select from and use a range of tools and equipment to
perform practical tasks [for example, cutting, shaping,	perform practical tasks [for example, cutting, shaping
joining and finishing]	joining and finishing]
Select from and use a wide range of materials and	Select from and use a wide range of materials and
components, including construction materials, textiles	components, including construction materials, textiles
and ingredients, according to their characteristics	and ingredients, according to their characteristics
Use own ideas to make something	Use own ideas to make something
Make a product which moves	Make a product which moves
Choose appropriate resources and tools	Choose tools and materials and explain why they have chosen them
	Join materials and components in different ways
	Measure materials to use in a model or structure
Eval	Jating
Explore and evaluate a range of existing products	Explore and evaluate a range of existing products
Evaluate their ideas and products against design	Evaluate their ideas and products against design
criteria	criteria
Describe how something works	Describe how something works
Explain what went well with their work	Explain what works well and not so well in the model
	they have made
Technical	Knowledge
Build structures, exploring how they can be made	Build structures, exploring how they can be made
stronger, stiffer and more stable	stronger, stiffer and more stable
Explore and use mechanisms [for example, levers,	Explore and use mechanisms [for example, levers,
sliders, wheels and axles], in their products.	sliders, wheels and axles], in their products.
Make their own model stronger	Make a model stronger and more stable
	Use wheels and axles, when appropriate to do so
	chnology
Use the basic principles of a healthy and varied diet	Use the basic principles of a healthy and varied diet
to prepare dishes	to prepare dishes
Understand where food comes from	Understand where food comes from
	Weigh ingredients to use in a recipe
Describe the ingredients used when making a dish or cake	Describe the ingredients used when making a dish or cake
Know what a healthy and varied diet is	Know what a healthy and varied diet is
,	,

<u>Key Stage Two</u>

Year 3	Year 4	Year 5	Year 6	
Bread	Money containers	Recorder Case	Caribbean cooking	
Aqueducts	Pitched, stringed instrument (guitar)	Pizza making	Textiles - Upcycling Clothes	
Sewing felt trousers	Seasonal vegetables	Structures , levers and gears, cams	Electrical systems - Fairgrounds	
Pneumatics - skeleton				
	Desi	anina		
Prove that a design meets a set criteria.	Prove that a design meets a set criteria.	Explain how a product will appeal to a specific audience	Explain how a product will appeal to a specific audience	
Design a product and make sure that it is fit for purpose	Design a product and make sure that it is fit for purpose	Use market research to inform plans and ideas.	Use market research to inform plans and ideas.	
Choose a material for both its suitability and its appearance	Choose a material for both its suitability and its appearance	Choose a material for both its suitability and its appearance	Choose a material for both its suitability and its appearance	
After collecting information from different sources, including from peers and professionals when designing, develop an idea	After collecting information from different sources, including from peers and professionals when designing, develop an idea	Develop a range of suitable ideas after collecting information from differentDevelop a range of suitable collecting information from		
Produce a plan and explain it	Produce a plan and explain it	Produce a detailed, step-by-step plan	Justify planning in a convincing way	
Persevere and adapt work when original ideas do not work	Persevere and adapt work when original ideas do not work	Follow and refine original plans	Follow and refine original plans	
Communicate ideas in a range of ways, including by sketches and drawings which are annotated	Communicate ideas in a range of ways, including by sketches and drawings which are annotated	Communicate ideas in a range of ways, including by sketches and drawings which are annotated	Communicate ideas in a range of ways, including by sketches and drawings which are annotated	
		Design a product that requires pulleys or gears		
Ensure that culture and society is considered in plans and designs	Ensure that culture and society is considered in plans and designs	Ensure that culture and society is considered in plans and designs	Ensure that culture and society is considered in plans and designs	
	Ma	king		
Follow a step-by-step plan, choosing the most appropriate equipment, materials and techniques for a given task Follow a step-by-step plan, choosing the most appropriate equipment, materials and techniques for a given task		Competently follow a step-by-step plan, using a range of appropriate equipment, materials and techniques for a given task	Competently follow a step-by-step plan, using a range of appropriate equipment, materials and techniques for a given task	
Make a product which uses mechanical components		Make a product which uses mechanical components	Make a product which uses both electrical and mechanical components	
Work accurately: to measure, to make cuts and to make holes	Work accurately: to measure, to make cuts and to make holes	Work accurately: to measure, to make cuts and to make holes	Work accurately: to measure, to make cuts and to make holes	
Know what each tool is used for and how it correctly and safelyKnow what each tool is used for and how it correctly and safely		Know which tool to use for a specific practical task and explain why a specific tool is best for a specific action	Know which tool to use for a specific practical task and explain why a specific tool is best for a specific action	

Know which tools to use for a particular	Know which tools to use for a particular		
task and show knowledge of handling the	task and show knowledge of handling the		
tool	tool		
Know which material is likely to give the	Know which material is likely to give the	Know which material is likely to give the	Know which material is likely to give the
best outcome	best outcome	best outcome	best outcome
Make a template before making a final	Make a template before making a final	Make a prototype before making a final	Make a prototype before making a final
version	version	version	version
		Make a product that relies on pulleys or gears	
	Eval	uating	
Know why a model has, or has not, been successful	Know why a model has, or has not, been successful	Evaluate product against clear criteria	Evaluate product against clear criteria
Evaluate products for both their purpose and appearance	Evaluate products for both their purpose and appearance	Evaluate appearance and function against original criteria	Evaluate appearance and function against original criteria
Know how to test and evaluate designed	Know how to test and evaluate designed	Evaluate and suggest improvements for	Evaluate and suggest improvements for
products	products	design	design
Explain how the original design has been improved	Explain how the original design has been improved	Explain how to improve a finished model	Explain how to improve a finished model
·	·	Present a product in an interesting way	Present a product in an interesting way
		Suggest alternative plans; outlining the	Suggest alternative plans; outlining the
		positive features and draw backs	positive features and draw backs
	Technic	cal Knowledge	
Links scientific knowledge by understanding		Use knowledge to improve a made product	Use knowledge to improve a made product
how ingredients come from plants.	stiffening a given part or reinforce a part of the structure	by strengthening, stiffening or reinforcing	by strengthening, stiffening or reinforcing
	Links scientific knowledge by using lights, switches or buzzers	Uses more complex IT program to help enhance the quality of the product	Know which IT product would further enhance a specific product
	Switches of Duzzers	produced	
			Links scientific knowledge by using lights, switches or buzzers
		Links scientific knowledge to design by	
		using pulleys or gears	Use electrical systems correctly and
			accurately to enhance a given product
	Food Te	echnology	accurately to enhance a given product
Describe how food ingredients come	Describe how food ingredients come	Describe how food ingredients come	Describe how food ingredients come
together	together	together	together
Weigh out ingredients and follow a given	Weigh out ingredients and follow a given	Weigh out ingredients and follow a given	Weigh out ingredients and follow a given
recipe to create a dish	recipe to create a dish	recipe to create a dish	recipe to create a dish
Understand the principles of a healthy and	Understand the principles of a healthy and	Understand the principles of a healthy and	Understand the principles of a healthy and
varied diet	varied diet	varied diet	varied diet

	Know which season various foods are available for harvesting and when food is ready for harvesting		
Know how to be both hygienic and safe when using food	Know how to be both hygienic and safe when using food	Know how to be both hygienic and safe when using food	Know how to be both hygienic and safe when using food
		Bring a creative element to the food product being designed	
Know how to prepare a meal by collecting the ingredients in the first place			Know how to prepare a meal by collecting the ingredients in the first place
		Work within a budget to create a meal	Work within a budget to create a meal
Explain how food ingredients should be stored and give reasons	Explain how food ingredients should be stored and give reasons	Explain how food ingredients should be stored and give reasons	Explain how food ingredients should be stored and give reasons
Understand the difference between a savoury and sweet dish	Understand the difference between a savoury and sweet dish	Understand the difference between a savoury and sweet dish	Understand the difference between a savoury and sweet dish

Key	V				
	/ Vocabulary				
plan	2	evaluate	design	ideas	
	stigating	make	user	product	
purp	oose				
Key	/ Knowledge			Key Vocabulary	
Year	r 1- Designing				
	Designs identify the m	aterials you will ne	ed to make a product and what it	project	label
	will look like.			discussion	identify
	'Design criteria' - what	•		materials	adapt
	Designs can change as			criteria	equipment
		nk about the steps	you will need to take to make	plan	diagram
	your product.				
Mak	-				
	•	or covering, draw c	around a template or measure the	covering	heavy/heavier
	object first.			template	light/lighter
	Use a ruler or straight			measure	attractive
			ing as well as in the middle.	edge	finishing touches
			ard. PVA glue is stronger than	thin/thinner	decoration
			or thicker objects together.	thick/thicker	
	Sellotape - strong but				
	attractive.	ied al The end and	make the product look more		
	luating				
	-		as if it would and if it fits would	4	
		your product to s	ee if it works and if it fits your	test	taste
	design criteria.	k what you would a	do differently next time to make	improve change	texture
	your product even bet	•	a all evening hear time to make	effective	sturdy neat
	hnical Knowledge			effective	neur
		le stronger by add	ing more layers (stiffer) or	base	soft
	adding supports near t			fabric	stable
	• • •	•	urtains, clothing or bedding. They	flexible	strong/stronger
	are soft and flexible.			layers	structure
		ed to move in a st	raight line or move up and down.	mechanism	textile
			down. The lever is attached on a	pivot	
	pivot.				
	A split pin can act as a	pivot.			
Food	d Technology				
	Food comes from eithe	er animals or plants	3.	aim	grate
	Ingredients means who	•		blade	grip
	A healthy diet has lots	of carbohydrate	and fruit & veg, some protein,	carbohydrate	healthy
	dairy and a smaller am	-	•	core	ingredients
	Aim to eat at least 5 p		vegetables a day.	dairy	layer
	Aim to drink 6-8 glass			fat	protein
	Wash your hands befo	-		fruit & veg	sugar
	Peel - to take off the	•			
	•		ieces. Grip the food with your		
	blade.	-	Ceep your fingers away from the		
	Core - to take out the	middle that contai	ns the seeds. Cut the fruit into		
	sections first or use a				

D٥	T - KS1					
Ke	y Vocabulary					
inv	estigating	make	design cri	teria	evaluate	
planning user product			function			
design purpose ideas						
Key Knowledge			Key Vocabu	lary		
	ar 2 - Designing					
		ou what the purpose and function	of a product is.	design criteria	purpose	2
		ed on the design criteria.		successful	appealii	
	Designs focus on the f	unction and appearance of a prod	uct.	diagram	develop)
ב		the purpose of the object will be	met.	label	equipm	ent
	Planning involves drawi			functional		
ב	Designs change as you	practice making skills.				
Ye	ar 2 - Making			•		
ב		y drawing around a paper templat		join	fixed axle	hygiene
		ositioned on fabric or paper near	the edge to avoid	running stitch	not-fixed axle	yeast
_	waste.			over stitch	washer	flour
		oric. The sharp part of fabric scis	ssors is usually	thread	wheel	measuring jug
_	closer to the handle.			needle	chassis	knead
		abric using a needle and thread.		eye (needle)	body	shape
ב		implest stich to join two fabrics.		knot	vehicle	dough
	An axel can be fixed o	2		felt	roll	bake
	Wheels can be fixed o	5		fabric	wood	measure
נ	The chassis is the bod	•	il enerven	stuffing	rigid	decorate
	ar 2 - Evaluate	overed with paint, felt tip or penci	n crayon.	accurate	stiff	
			·	·		· · · · ·
ב		st your product to see if it is eff	ective and meets	improve	texture	inviting feel
h	the design criteria.	ık what you would do differently r	ovt time to make	change effective	sturdy	look
נ	your product even bet		iext time to make		neat accurate	taste
ב		nking about how well you have app	lied the making	purpose taste	colourful	smell
	skills.	nking about now wen you have app	meu me making	luste	colouri ui	Smen
ב	The senses should be	used to evaluate food				
	ar 2 – Technical Kno					
<u>ישי</u>		de more stable by ensuring the ba	se is longer and	structure	height	
-		and that the weight of decoration	-	strong	taut	
	(Great fire of London)	-	is is easily buildneed.	stable	even	
ב		(the thread is pulled tight), even	(the same size) and	balanced	washe	rs
-		fabric products more stable.		base mechanism		
ב		be positioned on a stable object s	o that it can roll			
	backwards or forward					
ב	Washers are needed t	o ensure axels remain stable.				
	ar 2 - Food Technol	Day				
ב		s of carbohydrate and fruit & veg	, some protein. dairv	hygiene	fruit á	k veg
	and a smaller amount of		,	measuring jug	protei	-
		portions of fruit & vegetables a do	ıy.	knead	dairy	
ב	Aim to drink 6-8 glass	-		shape	, fat	
ב	Wash your hands befo			whisk	measu	re
ב	Food can be farmed, c			dough	weigh	
ב		ndling food and ensure the work s	space is hygienic.	roll	cut	
ב	Chop - Cut something	nto pieces. Grip the food with you	ur fingers and cut	sugar	chop	
		d. Keep your fingers away from th		ingredients		ng board
ב		middle that contains the seeds. C	Cut the fruit into	healthy	baking	tray
	sections first or use a	-		carbohydrate	skewe	r
ב		ing against a grating machine to m				
		away from you along the grating b				
		ened flour into dough with hands	by pushing and			
	folding.			1		

D۵	AT - KS2				
Ke	y Vocabulary				
mo	model annotated sketch label		user		
eva	luate	functional	drawing	pur	rpose
pro	ototype	innovative	function	de	sign
Ke	y Knowledge			Key Vocabular	y Y
Ye	ar 3				•
Foo	d Technology: Bread			spice	savoury
	Understand the importan	ce of washing hands before prepa	ring food.	herb	pastry
	Dough can be sweet or s	avoury.		hygiene	knead
		ngredients and add strength to th	e final product.		
	Water can be used as a 'g				
		or spicy rather than sweet.			
	Herbs are the leaves of c	•			
	•	ify parts, including roots, bark, be	erries, flowers, seeds		
Pne	eumatics			pneumatic	syringe
	Pneumatic means filled w			pressure	tubing
	•	to produce and control movement	when it is trapped	closed system	
	within a closed system.				
		of things we use in our daily life t			
	5 1	pumps, the buttons which operate	e automatic doors, soft		
	close fittings.				
•	ueducts			columns	aqueduct
		architecture and engineering wer	e arches, columns,	pediment colonnade	architecture
	pediments, colonnades.			colonnade	engineering
	•	colonnade of arches for strength			
		uilt out of waterproof materials.		textile	backstitch
	wing	he wede former and institute		flexible	garment
		n be made from a combination of a	accurately made	durable	applique
	• •	apes and different fabrics.	a they need to be	running stitch	appildae
	flexible and durable.	e features of clothing for exampl	e, mey need to be	overstitch	
		on to fabric allows for more accu	racy		
	Running stitch is the basi		, ucy.		
	The smaller the stitches,				
		fabric together and turning it ou	t avoids stitches beina		
_	seen.				

D۵	T - KS2				
Ke	y Vocabulary				
app	ealing	evaluating	innovative	purpos	se
des	ign brief	function	prototype	user	
des	ign criteria				
Ke	y Knowledge			Key Vocabulary	
Ye	ar 4			· · ·	
	Designers have to kno	w what the purpose for their	design is.		
	Designers have to kno	w who the end-user for their	design is.		
	Designers have to kno	w where their product will be	used.		
	Designers need to kno	ow about the manufacturing pr	rocess for their		
	product.				
<u>Mo</u>	ney containers:			aesthetics	finishing
		o influence their design ideas.		annotated sketches	joining
	-	e-out to hide the stitches.		back stitch	materials
	A running stitch is wo	rked by passing the needle in	and out of the fabric	components	pattern pieces
	at a regular distance.	The needle is always pushed t	hrough both layers of	cutting	running stitch
	cloth starting on the s	side it is on and ending on the	other side.		shaping
	Running stitches are r	nost often not visible as they	are used to close		template
	seams.				textiles
	The backstitch can be	e used when you need a solid li	ne, like when creating		
	outlines or hand embr				
Coo	king (Seasonal vegetab			diet	seasoning
	•	it a healthy and varied diet.		healthy	smell
		aten cooked or raw and some		hygiene	sweet
		l only grow in this country at a	certain times of the	ingredients	taste
		ome don't grow here at all.		nutrition	texture
	Food is produced all			raw	utensils
		ns affect when and where foo		recipe	varied
		different levels to make it e		savoury	
		to cook dishes in different wo			
	-	combined in different ways an	d seasoned to suit a		
D'1	variety of tastes.				
	hed, stringed instrum		- f the stations	electrical	reinforce
		inged instrument are a result	of the strings	high loud	sound stiffen
	vibrating. The longer the string	, the lower the pitch of the sc	und	low	strengthen
		, the lower the pitch of the so g, the lower the pitch of the s		mechanical	vibrate
		, the lower the pitch of the so		pitch	vibration
		is plucked or bowed, the loud		pluck	
		nforced to make the material		quiet	
-	particular function.			40.01	
		nniques can be used dependent	t upon functionality		
-	and processes.				

D&T - KS2				
Key Vocabulary				
design decisions authentic research functionality design specification evaluate design brief innovative				user purpose
Key Knowledge			Key Vocabulary	
Year 5				
 Sewing - Recorder Case There are a variety stit blanket, etc. Stitches create differe effect. The aesthetic qualities When evaluating a product development and improv A 3-D textile product of pattern pieces, fabric state 	ches for embroidery including cross, c ant effects for their sewing, texture a of a design improve the overall finishe uct, identify its strengths and areas fo	nd overall d product. or urately made	embroidery running stitch cross stitch blanket stitch fabric thread	motif working drawing right side wrong side,
 Food Technology - Pizza There are basic rule e.g. hazards relating of different foods, a The weighing of ingr of the product, as is The processes involv kneading, rising, know Yeast is a raising age dried/fresh yeast ar A product's sensory 	a Making s of food hygiene and other safe p to ovens, knives, washing of hands use of different chopping boards, a edients is important to the overall the temperature and cooking timi ed in making bread/dough product cking back. ent and there is a difference betw ad other raising agent (soda). characteristics entices the consum	practices - s, handling etc. l outcome ngs. rs are reen ner.	specifications ingredients costing mixing topping knead quantities modify adapt rising, knocking back	dough yeast elasticity bacteria food hygiene food poisoning decay mould savoury
 Structures - Gears, Lev (linked to Science Force A pulley helps with the essentially changing the pull down to make a wei A lever increases an inj There are different lev nail clippers a door han Sliders and levers have Sliders move from side Different mechanisms Different shaped cams correct shape for the or the end product and the 	es) lifting process, making it easier to lift e direction of the pull or force applied. igh lift. but force to give a greater output force vers and can identify that a nut- crack dle are among levers in everyday use. it different uses. to side and up and down. produce different types of movement. produce different movements - adopt desired movement. ect material (its weight and properties	t an object . E.g. you ee. eer a stapler, ring the s) is vital to	cam lever cogs gears cam mechanism, cam follower oscillating Movement linear motion rotary motion	off-centre crank handle axle frame structure balanced forces unbalanced forces exploded diagram prototype exert a large force

D&T - KS2 Key Vocabulary						
innovative user design specification			purpose			
design specification	purpose	prototype				
Key Knowledge			Key Vocabulary			
Year 6						
Sticky Knowledge: Se	wing - Upcycling	a garment	design process	needles		
		squared paper as a guide.	natural and synthetic	thread		
Fabrics have differ	ent properties, makin	ng them good for different	textiles	pins		
purposes.			functional	scrap material		
Some materials are	eco-friendly		decorative	buttons		
Items need to be pi	nned before sewing 1	together	sewing fabric	scissors		
There are 5 basic s	titch types, some are	e functional and some for	stitches	needle		
decoration			running stitch	needle threader		
Sharp scissors are	needed to cut fabric.		cross stitch	synthetics		
בי נ			back stitch	linen		
			basting stitch	wool		
			whip stitch	cashmere		
			double thread	eco friendly		
			seam lines	aesthetics		
iticky Knowledge: F	airground		electrical motors	criteria		
	re used in fairground	ls.	rotation	rotation		
51		t types of movement.	pulley	spindle		
		an input, process and an output.	belt	axle		
		ip, slow down or change the	strengthening/reinforcing	drive belt		
direction of move		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	structures	pulley		
	in create rotating pa	rts.	materials	electric motor		
		drive belt and are driven by a	components	speed		
motor			stable framework	framework		
			motor	horizontal		
			materials	vertical		
			health and safety	electric circuit		
			electrical component	switch		
			model	gearing up or down		
			mock-up	computer control		
			improvements	mechanism		
				meenamon		
•••••••••••••••••••••••••••••••	Carli		design proposal	4404000		
sticky knowledge: M			Mesoamerica	storage		
•	ed locally and from a		market research plan	sweet/savoury cultural		
		country, it is called importing.				
Fresh produce can b			kilograms/grams litres/millilitres	inspired bailing		
		int when buying food.		boiling serving		
	e their own tradition		spice	serving		
	onsider allergies whe		texture	frying		
-	pending on whether i	t is cooled, heated, mixed, stirred	taste (including 5 senses)	import		
or whisked.			cultural differences	slicing		
	en other ingredients	are added to it e.g. egg and	undercooked/overcooked	measuring		
caster sugar.			raw/not raw	sell by		
A budget is a docum spend over a particular		oney you earn and the money you	global footprint	use by		
	boards should be use					